



ABSTRACT OF THE DISCLOSURE

A method of providing a protective barrier between a plastic casing and a rubber layer molded over the plastic casing. The protective barrier is applied to the plastic casing and then the rubber layer molded onto the plastic casing over the
5 protective barrier. The protective barrier prevents the rubber layer from reacting with the underlying plastic casing. In one embodiment, the plastic casing comprises a polycarbonate resin and the protective barrier comprises a polyurethane coating.

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